For the Highways or the High Seas, Count on Holding Power from Uniroyal Adhesives & Sealants

**LIMITED WARRANTY AND REMEDY**

These products are warranted to the original purchaser to meet published specifications, if any, and, in the absence of published specifications, to be MERCHANTABLE QUALITY. Such warranty may not be assigned or otherwise transferred by purchaser. NO OTHER WARRANTY, EXPRESSED OR IMPLIED, OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY OTHER THING IS MADE. Purchaser’s exclusive remedy for breach of this warranty shall be a refund of the price paid for the products by the purchaser. Except as stated above, Uniroyal Adhesives & Sealants shall not be liable for any defect in, or breach of obligation relating to the defects in the product, regardless of the theory that may be asserted, including, without limitation, negligence, contract, absolute liability in tort or misrepresentation. If the purchaser does not accept goods on these terms, they are to be returned at once, unassembled.

### PRODUCT TYPICAL NAME OR PRODUCT BASE SOLIDS COLOR VISCOSITY TEMP FEATURES

<table>
<thead>
<tr>
<th>PRODUCT NAME OR DESCRIPTION</th>
<th>PRODUCT NUMBER</th>
<th>BASE POLYMER</th>
<th>SOLIDS %</th>
<th>COLOR (DRY)</th>
<th>TYPICAL VISCOSITY (CPS)</th>
<th>TEMP RANGE</th>
<th>FEATURES</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rubber Roofing &amp; Vinyl Flooring Adhesive</td>
<td>DC12243</td>
<td>Acrylic</td>
<td>56</td>
<td>Clear</td>
<td>4500</td>
<td>-30°F to 220°F</td>
<td>Very high solids water-based PSA. High peel strength and creep resistance. Excellent weather resistance.</td>
</tr>
<tr>
<td>Rubber Roofing &amp; Vinyl Flooring Adhesive</td>
<td>DC12008</td>
<td>Nitrile</td>
<td>30</td>
<td>Brown</td>
<td>1000</td>
<td>-35°F to 350°F</td>
<td>Suitable for brush, spray or roll-coat application. Good plasticizer resistance. Retains flexibility at low temperatures.</td>
</tr>
<tr>
<td>All Weather Sealant</td>
<td>General Purpose (Non-Sag)</td>
<td>EPDM</td>
<td>63</td>
<td>Various</td>
<td>Extrudable</td>
<td>-65°F to 210°F</td>
<td>Versatile high-solids, high viscosity sealant with excellent weather resistance; fills widest range of applications. Best for vertical surfaces.</td>
</tr>
<tr>
<td>All Weather Sealant</td>
<td>Self-Leveling Sealant</td>
<td>EPDM</td>
<td>50</td>
<td>Various</td>
<td>Extrudable</td>
<td>-65°F to 210°F</td>
<td>Self-leveling high solids, high viscosity sealant for horizontal seams. Excellent weather resistance.</td>
</tr>
<tr>
<td>All Weather Sealant</td>
<td>Non-Sag and Self-Leveling Sealant</td>
<td>EPDM</td>
<td>Varies by Product</td>
<td>Various</td>
<td>Extrudable</td>
<td>-65°F to 210°F</td>
<td>Specially formulated to provide weather-tight seals to oil-milled metal. Excellent weather resistance.</td>
</tr>
<tr>
<td>Contact Adhesive</td>
<td>M6302</td>
<td>Polychloroprene</td>
<td>23</td>
<td>Yellow</td>
<td>450</td>
<td>-40°F to 280°F</td>
<td>Suitable for brush, spray or roll-coat application. Non-staining, good plasticizer resistance. Superior heat resistance.</td>
</tr>
<tr>
<td>Contact Adhesive</td>
<td>M6306</td>
<td>Polychloroprene</td>
<td>22</td>
<td>Yellow</td>
<td>400</td>
<td>-50°F to 250°F</td>
<td>Very fast drying with excellent early strength, and high ultimate strength. Long open time.</td>
</tr>
<tr>
<td>Contact Adhesive</td>
<td>DC1957</td>
<td>Urethane</td>
<td>15</td>
<td>Clear</td>
<td>1000</td>
<td>-20°F to 150°F</td>
<td>Especially effective on flexible vinyl substrates. Highly resistant to oils, solvents and water. Retains flexibility at low temperatures. Resistance to 200°F can be achieved by adding M6366.</td>
</tr>
<tr>
<td>HAPs Free Contact Adhesive</td>
<td>DC12339</td>
<td>Synthetic Rubber</td>
<td>30</td>
<td>Light Amber</td>
<td>400</td>
<td>-20°F to 160°F</td>
<td>Immediate aggressive tack with long open time. Provides non-dimpling seams. Non-flammable solvent carrier (NPB).</td>
</tr>
<tr>
<td>HAPs Free Contact Adhesive</td>
<td>DC12340</td>
<td>Synthetic Rubber</td>
<td>35</td>
<td>Amber</td>
<td>60</td>
<td>-20°F to 160°F</td>
<td>Quick setting, fast drying. Sprays with low pressure. Acetone carrier.</td>
</tr>
<tr>
<td>Water-based Contact Adhesives</td>
<td>Hydra FAST-EN® Product line</td>
<td>Polyurethane or natural rubbers</td>
<td>Varies by Product</td>
<td>Varies by Product</td>
<td>-50°F to 240°F</td>
<td>Solventless - no VOC’s. Environmentally friendly. Fast tack and excellent green strength. Easy clean up.</td>
<td></td>
</tr>
<tr>
<td>Plastic Adhesive</td>
<td>M6562</td>
<td>ABS</td>
<td>42</td>
<td>Milky</td>
<td>40,000</td>
<td>-20°F to 400°F</td>
<td>Fast drying, solvent weld for permanent bond of ABS, PVC, and polyethylene. Best for flame retardant grades of ABS.</td>
</tr>
<tr>
<td>Plastic Adhesive</td>
<td>M6546</td>
<td>ABS</td>
<td>47</td>
<td>Black</td>
<td>70,000</td>
<td>-20°F to 400°F</td>
<td>Adhesive/sealant for ABS and most other plastics. Fast permanent bonds. Extrudable.</td>
</tr>
<tr>
<td>Adhesive/Sealant</td>
<td>Silaprene® SolidSeal™</td>
<td>Urethane</td>
<td>98</td>
<td>Various</td>
<td>Extrudable</td>
<td>-40°F to 200°F</td>
<td>One-component, fast cure. Low VOC’s. Bonds to most substrates. Recommended sealant for Marine applications above and below the waterline.</td>
</tr>
</tbody>
</table>
Silaprene® M6562 and M6546 are adhesives that provide strong permanent bonds for ABS plastics. Silaprene M6562 provides a solvent-weld type bond. Silaprene M6546 is a higher viscosity, less viscous/adhesive/sealant extrudable manually or by machine.

APPLICATIONS: Permanent bonding for butt seaming ABS holding tanks and other applications.

SUBSTRATES/MATERIALS: ABS (including flame-retardant types such as Royalite 59), flexible, rigid vinyl, and rigid polyurethane.

Plastic Adhesives

Hydra FAST-EN® sprayable contact adhesives are designed to bond any porous surface (such as open cell foam) to a wide variety of porous and non-porous surfaces. They are used in applications where using solvent-based systems may be either a health or environmental concern. A wide variety of formulations are available to match the performance and processing requirements of your application. They are compatible with most standard spray systems. Sprayed parts can be bonded within seconds after application of the adhesive and exhibit excellent green strength.

APPLICATIONS: RV furniture and Marine seating manufacturing, headliners and carpeting. They are compatible with most standard spray systems. Spray ed parts can be bonded within seconds after application of the adhesive and exhibit excellent green strength.

SUBSTRATES/MATERIALS: Bonda foam, carpet, foam-backed vinyl, headliners, metal, wood, fiberglass and other plastics.

Water-Based Spray Contact Adhesives

Rubber Roofing and Vinyl Flooring Adhesives

Silaprene® DC12243 is a water-based pressure sensitive adhesive especially formulated for bonding EPDM rubber roof membranes to RV roof decks and Koroseal® vinyl floor matting to wooden floor decks. Silaprene® DC12208 is also available for flooring applications where a quick solvent based contact type adhesive is desired. These products have superior bond strength and exhibit outstanding resistance to heat, cold, and moisture. Excellent for bonding carpeting as well.

APPLICATIONS: Motorhomes, travel trailers, bus conversions, truck campers, horse trailers and specialty RV applications.


Solvent Based Contact Adhesives

Silaprene® M6502 and DC11957 are high strength solvent-based contact adhesives designed for bonding vinyl coated and other fabrics to metal, fiberglass, plastics and foam for RV furniture and marine seating applications. DC12239 and DC12340 are HAPs-Free products designed to bond foams to itself and many other materials. DC12339 is made with NBP, a non-flammable cure aid to DC12340 is a water-based.

APPLICATIONS: Interiors and exterior applications including side-walls, doors, metal and fiberglass roof panels, and counter tops as well as seating applications.

SUBSTRATES/MATERIALS: Bonds all types of plastics, metals, wood, foam and fabric. Bonds various skin materials to honeycomb cores.

High Performance Adhesive/Sealant

Hydra FAST-EN® is the premier product when high bond strength is required in a sealant. Remains resilient and grows stronger with age. Outstanding resistance to UV, heat, cold, moisture, oils, gasoline and highway chemicals. Available in a range of viscosities and colors. Paintable.

APPLICATIONS: Wherever a high bond strength sealant is required. Especially suitable for bonding dissimilar materials such as fiberglass to metal. Used for bonding metal roofs to roof bows.

SUBSTRATES/MATERIALS: Bonds and seals metals, fiberglass, wood, glass.

Water-Based Spray Contact Adhesives

Hydra FAST-EN® sprayable contact adhesives are designed to bond any porous surface (such as open cell foam) to a wide variety of porous and non-porous surfaces. They are used in applications where using solvent-based systems may be either a health or environmental concern. A wide variety of formulations are available to match the performance and processing requirements of your application. They are compatible with most standard spray systems. Sprayed parts can be bonded within seconds after application of the adhesive and exhibit excellent green strength.

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Water-Based Spray Contact Adhesives

Silaprene® SolidSeal™ and SolidBond® High Solids–Low VOC Adhesive/Sealants are one-component, permanently flexible polysulfane products that cure in the presence of atmospheric moisture to produce high-strength bonds that can replace rivets, welds and other fasteners.

Silaprene® SolidSeal™ is also ideal for sealing applications in a marine environment both above and below the waterline with excellent adhesion to wood and fiberglass.

APPLICATIONS: Waterproofing lap seams, bonding and sealing metal or fiberglass roof materials to roof bows, interior and exterior sidewalls. Weather resistant seals on joists and boat hardware (not recommended for sealing wood deck seams due to possible softening by certain teak cleaners).

SUBSTRATES/MATERIALS: Excellent adhesion to metals (bare and pre-painted), plywood, glass, fiberglass, kemlite® and other plastics.