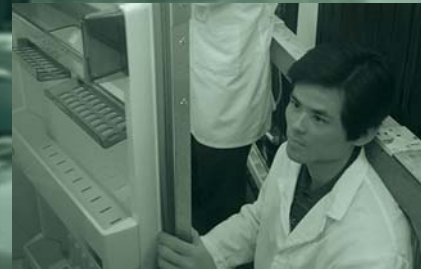


KRAYDEN, INC.





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LOCTITE®

Appliance Application Translation Guide



Henkel

Loctite® Brand Products in Production				
Appliance	Application Area	Application Description	Product	Chemistry
 Clothes Dryers	Door	Bonding PVC Gasket on Doors	401™ Prism® Instant Adhesive	Cyanoacrylate
		Bonding PVC Outer Window to PVC Ring	3321™ Light Cure Adhesive	UV Acrylic
		Bonding EPDM Door Seal	Fluorescent version of 401™ Prism® Inst. Adh.	Cyanoacrylate
	Bulkhead	Sealing Gas Line	567™ PST® Thread Sealant	Anaerobic
		Gasket Seal for Gear Cover	515™ Gasket Eliminator® Flange Sealant	Anaerobic
		Retaining Gear Stud	680™ Retaining Compound	Anaerobic
	Bonding Brake Lining	401™ Prism® Instant Adhesive	Cyanoacrylate	
Lint Screen	Bonding Felt to Plastic Screen	1942™ Hysol® Hot Melt Adhesive	Hot Melt	
 Refrigerators and Freezers	Unit Parts	Potting Thermocouples	5404™ Output™ Heat Cure Adhesive	Silicone
		Potting Terminal Switch	3172™ / 3173™ Hysol® Polyurethane Resin	Urethane
		Potting Wire Harness	E-60HP™ Hysol® Epoxy Adhesive	Epoxy
		Sealing Rivets in Air Duct	5905™ Flange Sealant Black RTV Silicone	Silicone
	Cabinet	Bonding Mounting Bracket	392™ Structural Adhesive	Acrylic
		Bonding Buna Rubber Molding to Cabinet	4471™ Prism® Instant Adhesive	Cyanoacrylate
		Bonding Panels	H4500™ Speedbonder™ Structural Adhesive	Acrylic
		Replacing Welds on Stainless Steel Cabinet	330™ Depend® Adhesive	Acrylic
	Lubricant for Roller Assemblies	ViperLube® High Performance Synthetic Grease (36786)	Lubricant	
	Shelves	Bonding Plastic Rails to Glass Shelf	3492™ Light Cure Adhesive	UV Acrylic
	Liner	Bonding 2 Halves of Drawer Divider	3650™ Hysol® Hot Melt Adhesive	Hot Melt
		Repairing Cracked Liners	E-60HP™ Hysol® Epoxy Adhesive	Epoxy
	Packaging	Bonding Shipping Labels on Package	SuperPac™ Hysol® Hot Melt Adhesive	Hot Melt
Door	Sealing Door Bracket to Cover	1942™ Hysol® Hot Melt Adhesive	Hot Melt	
Ice Machine	Bonding/Repairing PVC Tabs on Attachment	401™ Prism® Instant Adhesive	Cyanoacrylate	
 Electric / Gas Ranges	Control Panel	Bonding Stainless Steel Backsplash	332™ Structural Adhesive	Acrylic
		Bonding Stainless Steel Clips	332™ Structural Adhesive	Acrylic
	Door	Door Lock Threadlocking	271™ Threadlocker	Anaerobic
		Bonding/Sealing Outer Window	598™ Black, High Performance RTV Silicone	Silicone
	Bonding Stainless Steel Brackets	332™ Structural Adhesive	Acrylic	
Unit Parts	Bonding Nylon Strain Relief on Vinyl Power Cord	420™ Super Bonder® Instant Adhesive	Cyanoacrylate	
 Clothes Washer	Door	Bonding Door Seal	Fluorescent version of 401™ Prism® Inst. Adh.	Cyanoacrylate
		Bonding PVC Outer Window to PVZ Ring	3321™ Light Cure Adhesive	UV Acrylic
	Bulkhead	Sealing Gas Fittings	592™ PST® Thread Sealant	Anaerobic
		Bonding Windings on Motor	420™ Super Bonder® Instant Adhesive	Cyanoacrylate
Drum	Thread Sealing Fasteners into Washer Tub	2440™ Threadlocker	Anaerobic	

Loctite® Brand Product Application Opportunities Resulting from Sales Projects & Teardowns				
Appliance	Application Area	Application Description	Product	Chemistry
 Clothes Dryers	Console	Bonding Control Panel	495™ Super Bonder® Instant Adhesive	Cyanoacrylate
		Bonding Gasket on Bottom Console	401™ Prism® Instant Adhesive	Cyanoacrylate
		Bonding Faceplate to Console	416™ Super Bonder® Instant Adhesive	Cyanoacrylate
		Bonding Control Knobs	401™ Prism® Instant Adhesive	Cyanoacrylate
		Doming/Bonding Name Tags	3321™ Light Cure Adhesive	UV Acrylic
	Bulkhead/ Drum	Gasket Seal for Heater Element	598™ Black, High Performance RTV Silicone	Silicone
		Bonding Blower Assembly to Case	E-20NS™ Hysol® Epoxy Adhesive	Epoxy
		Felt Bonding	236™ Hysol® Hot Melt Adhesive	Hot Melt
		Gasket Seals	4500™ Prism® Instant Adhesive	Cyanoacrylate
		Roller Retaining	680™ Retaining Compound	Anaerobic
		Sealing Gas Fittings on Outlet of Gas Unit	592™ PST® Thread Sealant	Anaerobic
	Motor	Bonding Baffles to Drum	401™ Prism® Instant Adhesive	Cyanoacrylate
		Bracket Bonding	H8000™ Speedbonder™ Structural Adhesive	MMA
	Motor	Bonding Magnets	332™ Structural Adhesive	Acrylic
		Bonding Rotor to Shaft – Shrink Fits	680™ Retaining Compound	Anaerobic
	Motor	Bonding Bearing to Shaft	609™ Retaining Compound	Anaerobic
		Door	Inner Door Bonding	4500™ Prism® Instant Adhesive
Door Seal Bonding	4503™ Instant Adhesive		Cyanoacrylate	
Outer Door Bonding	3321™ Light Cure Adhesive		UV Acrylic	
Motor	Bonding Magnets	332™ Structural Adhesive	Acrylic	
	Bonding Rotor to Shaft – Shrink Fits	680™ Retaining Compound	Anaerobic	
	Bonding Face Plate to Magnet	420™ Super Bonder® Instant Adhesive	Cyanoacrylate	
	Bonding Bearing to Shaft	609™ Retaining Compound	Anaerobic	
	Bonding Compressor to Pan	332™ Structural Adhesive	Acrylic	
Compressors	Sealing Fittings	592™ PST® Thread Sealant	Anaerobic	
Condensor	Sealing Copper Tubing	290™ Threadlocker	Anaerobic	
Liner	Seam Sealers	U-09FL™ Hysol® Urethane Adhesive	Urethane	
	Replacing Rivets on Electrical Box	3943™ Light Cure Adhesive	Epoxy	
	Potting Electrical Connectors	3943™ Light Cure Adhesive	Epoxy	
	Evaporator Cover Gasket Bonding	236™ Hysol® Hot Melt Adhesive	Hot Melt	
	Bonding Decorative Film	3108™ Light Cure Adhesive	UV Acrylic	
	Bonding Shelves	3126™ Light Cure Adhesive	UV Acrylic	
Packaging	Corner Post Bonding	SuperPac™ Hysol® Hot Melt Adhesive	Hot Melt	
Door	Bonding Door Handles	401™ Prism® Instant Adhesive	Cyanoacrylate	
	Sealing Edges of Door	236™ Hysol® Hot Melt Adhesive	Hot Melt	
	Bonding Metal Door Frame Joints	E-214HP™ Hysol® Epoxy Adhesive	Epoxy	
	Sealing Formed Joints	E-00NS™ Hysol® Epoxy Adhesive	Epoxy	
	Bonding Corporate Logos/Name Tags	401™ Prism® Instant Adhesive	Cyanoacrylate	
Ice Machine	Plastic Bonding	454™ Prism® Instant Adhesive	Cyanoacrylate	
	Potting Circuits	H8000™ Speedbonder™ Structural Adhesive	Epoxy	
Control Panel	Bonding Parts of Control Panel	401™ Prism® Instant Adhesive	Cyanoacrylate	
Door	Bonding Bolts on Range Doors	262™ Threadlocker	Anaerobic	
	Bonding Glass Panels, Replacing VHB Tape	2-Part Silicone Coming Soon	Silicone	
Stove Tops	Bonding/Sealing Glass Top to Metal Frame	2-Part Silicone Coming Soon	Silicone	
	Bonding Metal Clips to Glass	3943™ Light Cure Adhesive	UV Acrylic	
Console	Bonding and Sealing Panel	416™ Super Bonder® Instant Adhesive	Cyanoacrylate	
	Bonding Touch Pads	401™ Prism® Instant Adhesive	Cyanoacrylate	
Bulkhead	Seal Fittings	330™ Depend® Adhesive	Acrylic	
Drum	Bonding Plastic Drum Casing Covers	454™ Prism® Instant Adhesive	Cyanoacrylate	
Door	Inner Door Bonding	4500™ Prism® Instant Adhesive	Cyanoacrylate	
	Door Seal Bonding	4503™ Instant Adhesive	Cyanoacrylate	
	Bonding Nylon Parts on Lid	5900® Flange Sealant	Silicone	
	Outer Door Bonding	3321™ Light Cure Adhesive	UV Acrylic	

For more information on our Loctite® brand products, please call 1-800-LOCTITE or visit us at www.loctite.com.

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